

## Suspensions pour ventouses

- Les suspensions (ou buffer, ou compensateurs de niveau) sont employées pour maintenir en position les ventouses durant l'approche du robot.
- Gimatic propose une gamme spécialement conçue pour les applications plastiques.
- Elles sont généralement montées sur des effecteurs de robot (EOAT) avec les étriers MFI.

## Vacuum cup suspensions

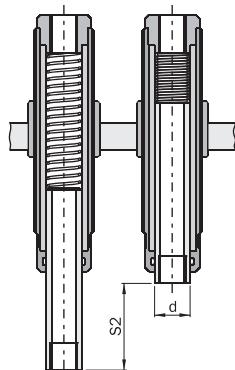
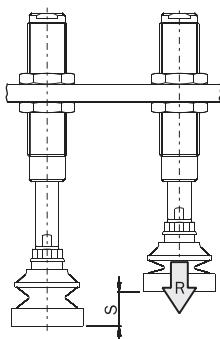
- The suspensions (or buffers, or level compensators) are used to keep the suction cups in position as the robot approaches.
- Gimatic offers a range specifically designed for Plastics applications.
- They are typically mounted on EOATs (End Of Arm Toolings) with MFI brackets.

## Force de réaction

La force de réaction dépend de la compression (S) du ressort interne. Elle dépend aussi du diamètre du piston (d) et de la pression d'utilisation (p) dans le cas des suspensions télescopiques.

Utiliser la formule suivante pour le calcul.

$$R = R_1 + K \cdot S + d^2 \cdot \frac{\pi}{40} \cdot p$$



## Reaction force

The reaction force depends on the compression (S) of the internal spring. And also on the piston diameter (d) and operation pressure (p), in the case of telescopic suspensions.  
Use the following formula for calculation.

R [N] Force de réaction  
Reaction force

R1 [N] Force du ressort au début de la course  
Spring force at the beginning

K [N/mm] Elasticité constante du ressort  
Spring rate

S [mm] Course effectuée  
Compression stroke

d [mm] Alésage  
Piston bore

p [bar] Pression  
Pressure

R2 [N] Force du ressort à la fin de la course  
Spring force at the end-stroke

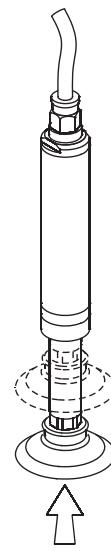
S2 [mm] Course maximum  
Maximum stroke

m [g] Poids  
Weight

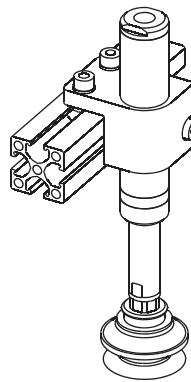


**Suspensions télescopiques****Telescopic suspensions**

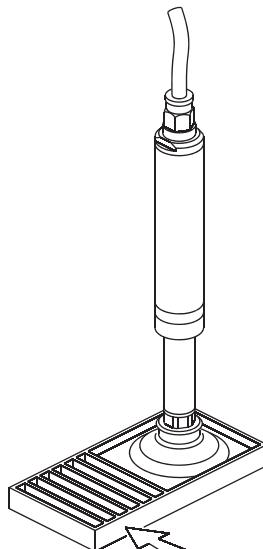
- VSC
- VSL
- VSS

**Suspensions avec corps lisse**  
**Suspensions with smooth body**

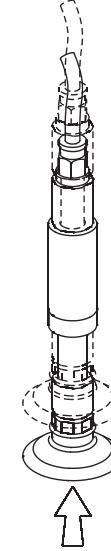
- VSL
- VSS
- VSR
- VSN
- VSE
- VWX
- VSNG
- VSD
- VSNF
- VSRF

**Suspensions anti-rotation****Non-rotative suspensions**

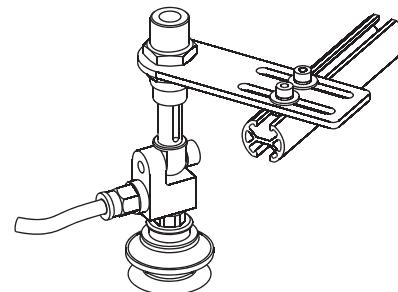
- VSC
- VSL
- VSN
- VSNT
- VSE
- VSET
- VWX
- VSNG
- VSNTG
- VSD
- VSNF
- VSNTF

**Suspensions à tige traversante****Through rod suspensions**

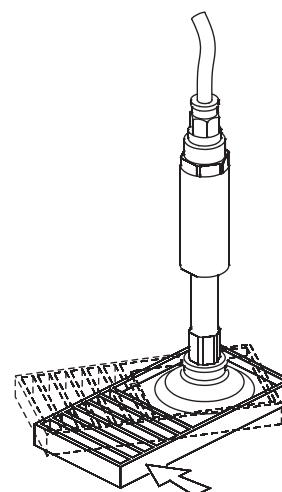
- VSR
- VSRT
- VSN
- VSNT
- VSE
- VSET
- WVX
- VSRTG
- VSNG
- VSNTG
- VSD

**Suspensions avec corps taraudé**  
**Suspensions with threaded body**

- VSC
- VSRT
- VSNT
- VSET
- VSRTG
- VSNTG
- VSNTF
- VSRTF

**Suspensions rotatives****Rotative suspensions**

- VSS
- VSR
- VSRT
- VSRTG
- VSRF
- VSRTF

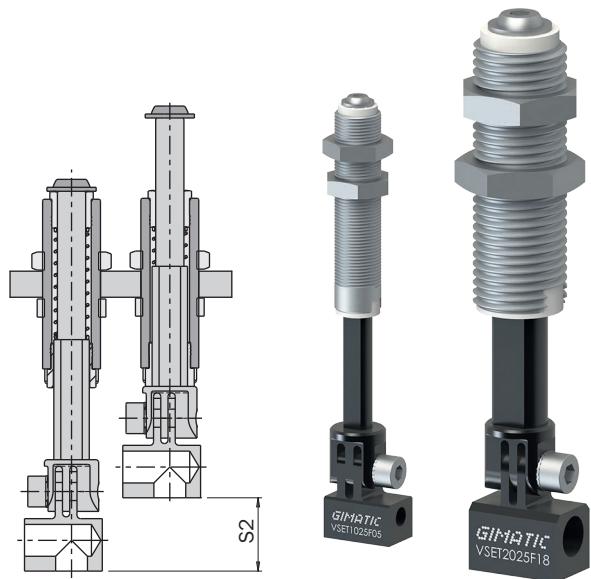
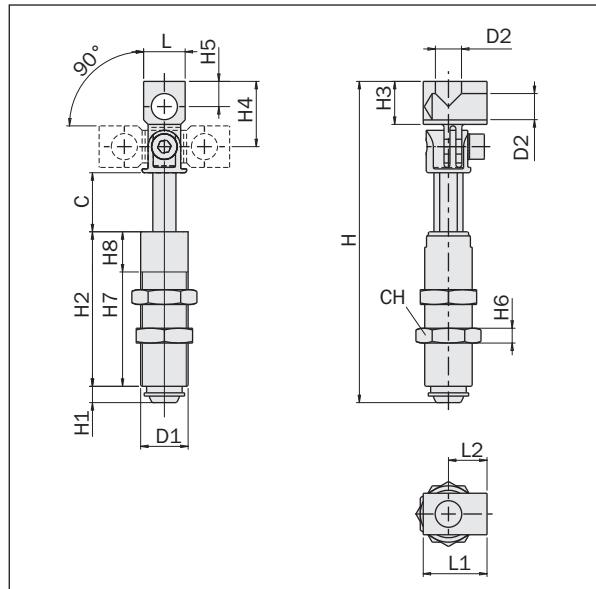


## Suspensions anti-rotation avec joint angulaire intégré et corps fileté

- L'angle est réglable continuellement entre 0° and +/-90°.
- Alimentation externe.
- Corps et tige en aluminium anodisé.
- Tige anti-rotation avec capacité élevée de charge.
- Pression d'utilisation: -1 ÷ 8 bar.

## Threaded-body non-rotative suspensions with integral elbow arms

- It is possible to set continuously the angle between 0° and +/-90°.
- External air feeding.
- Body and rod in anodized aluminum.
- Non-rotative rod with high load capability.
- Pressure range: -1 ÷ 8 bar.



	<b>VSET1010F05 9900009</b>	<b>VSET1025F05 9900010</b>	<b>VSET1620F18 9900011</b>	<b>VSET1635F18 9900012</b>	<b>VSET2025F18 9900013</b>	<b>VSET2025F14 9900014</b>	<b>VSET2050F18 9900015</b>	<b>VSET2050F14 9900016</b>
H [mm]	61.8	96.3	108.3	143.3	121.3	127.3	178.8	184.4
H1 [mm]	3.5	3.5	5.5	5.5	6.5	6.5	6.5	6.5
H2 [mm]	24.6	44.1	52.1	72.1	58.1	58.1	90.6	90.6
H3 [mm]	9	9	14.5	14.5	14.5	20.5	14.5	20.5
H4 [mm]	15	15	22	22	22	28	22	28
H5 [mm]	5.5	5.5	8.5	8.5	8.5	12	8.5	12
H6 [mm]	3.5	3.5	5	5	6	6	6	6
H7 [mm]	17.5	37	52	72	58	58	90.5	90.5
H8 [mm]	*7.1	*7.1	/	/	/	/	/	/
D1	M10x1	M10x1	M16x1	M16x1	M20x1.5	M20x1.5	M20x1.5	M20x1.5
D2	M5	M5	G1/8"	G1/8"	G1/8"	G1/4"	G1/8"	G1/4"
L [mm]	10	10	14	14	14	17	14	17
L1 [mm]	16	16	21.5	21.5	21.5	26	21.5	26
L2 [mm]	10.5	10.5	13	13	13	15	13	15
C [mm]	10	25	20	35	25	25	50	50
CH [mm]	13	13	19	19	24	24	24	24
S2 [mm]	10	25	20	35	25	25	50	50
d [mm]	0	0	0	0	0	0	0	0
K [N/mm]	0.213	0.085	0.268	0.150	0.275	0.275	0.141	0.142
R1 [N]	1.490	1.575	3.617	4.267	4.131	4.131	4.308	4.308
R2 [N]	3.619	3.704	8.975	9.507	11.02	11.02	11.37	11.37
m [g]	18	23	57	70	88	109	125	142

\*Non fileté

\*Not threaded