

Macchine estrusione soffiaggio elettriche • Corsa 480-800 mm
Electric extrusion blow moulding machines • Stroke 480-800 mm
Maquinás de extrusión soplado electricas • Carrera 480÷800 mm
Machines d'extrusion soufflage electriques • Course 480÷800 mm



ITALIAN TECHNOLOGY



FORZA DI CHIUSURA MOULD CLAMPING FORCE FUERZA DE CIERRE FORCE DE FERMETURE	kN	150
---	-----------	------------

Carro singolo / Single station /
Estación simple / Chariot simple

Carro doppio / Double station /
Estación doble / Chariot double

PB15ES-480 PB15ES-700 PB15ES-800

PB15ED-480 PB15ED-700 PB15ED-800

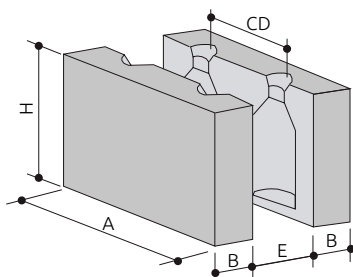
DATI GENERALI / GENERAL DATA / DATOS GENERALES / DONNÉES GÉNÉRALES

Stampi / Moulds / Moldes / Moules	n°	1	1	1	2	2	2
Corsa / Stroke / Carrera / Course	mm	480	700	800	480	700	800
Ciclo a vuoto / Dry cycle time / Ciclo en vacío / Cadence à vide	s	2,7	2,7	2,8	2,7	2,7	2,8
Potenza motore chiusura / Motor clamping power / Potencia motor de cierre / Puissance moteur de fermeture	kW	2,4			2,4		

CONSUMI / CONSUMPTIONS / CONSUMOS / CONSOMMATIONS

Pressione aria / Air pressure / Presión aire / Pression air	bar	6 ÷ 8			6 ÷ 8		
Consumo aria / Air consumption / Consumo aire / Consommation air	Nl/min	1000			2000		
Pressione acqua / Cooling water pressure / Presión agua / Pression eau	bar	3 ÷ 5			3 ÷ 5		
Raffreddamento stampi HDPE / Mould cooling HDPE / Enfriamiento moldes HDPE / Refroidissement moules HDPE	KJ/Kg	650			650		

STAMPO / MOULD / MOLDE / MOULE



	PB15ES-500	PB15ES-700	PB15ES-800	PB15ED-500	PB15ED-700	PB15ED-800
A mm	500	720	820	470	690	790
H mm	400			400		
B mm	143÷150			143÷150		
E mm	200÷240			200÷240		

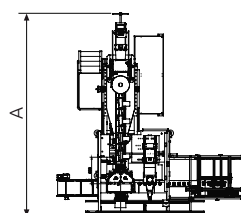
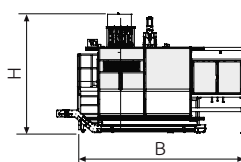
CD	INTERASSE USCITE / CENTER DISTANCE / DISTANCIA ENTRE CENTROS / ENTRAXE FILIÈRES											
N. Cav	2	3	4	5	6	7	8	9	10	11	12	
C = 480	200	135	100	80	65	55	50	-	-	-	-	
C = 700	310	210	150	125	100	90	75	70	60	-	-	
C = 800	360	240	180	140	120	100	90	80	70	65	60	

C = Corsa / Stroke / Carrera / Course

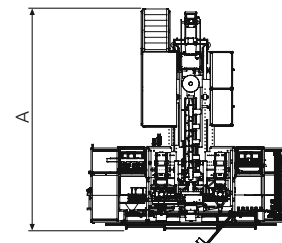
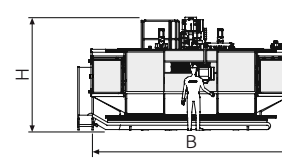
ESTRUSORE / EXTRUDER / EXTRUSORA / EXTRUDEUSE		E60/25	E70/25	E80/25	E90/25
Diametro vite / Screw diameter / Diámetro husillo / Diamètre vis	mm	60	70	80	90
Lunghezza vite / Screw length / Largo husillo / Longueur vis	L/D	25	25	25	25
Potenza motore / Motor power / Potencia motor / Puissance moteur	kW	30	37	44	55
Plastificazione HDPE / HDPE plasticizing / Plastificación HDPE / Plastification HDPE	kg/h	75	110	150	190

DIMENSIONI E PESO / DIMENSIONS AND WEIGHT / DIMENSIONES Y PESO / DIMENSIONS ET POIDS

	Carro singolo / Single station / Estación simple / Chariot simple	Carro doppio / Double station / Estación doble / Chariot double
	A x B x H	A x B x H
C = 500	4600 x 4250 x 3300 8000 kg	4600 x 4600 x 3300 13400 kg
C = 700	4600 x 4250 x 3300 8000 kg	4600 x 4600 x 3300 13400 kg
C = 800	4800 x 4500 x 3300 8000 kg	4000 x 5500 x 3300 13400 kg



Carro singolo / Single station / Estación simple / Chariot simple



Carro doppio / Double station / Estación doble / Chariot double